

C.S. OSBORNE Hand Button Machine #1



1.- Place material on the wood block. Lay cutter on material. Pull on handle to cut button covers. Fold or stack material to cut more pieces at the time.



2.- Turn top of the two piece die . Place the cut material on the die, then center the shell on top of the material as shown in the picture.



3.- Holding the die use the wood dowel to push the shell in.



4.-Lay wire eye on the bottom die with the loop facing down.



5.- Place the two piece die together on the machine . Lock in the bottom piece die with the Allen wrench key provided.



6.- Firmly press on handle to close the button.



7.- A secure button is completed